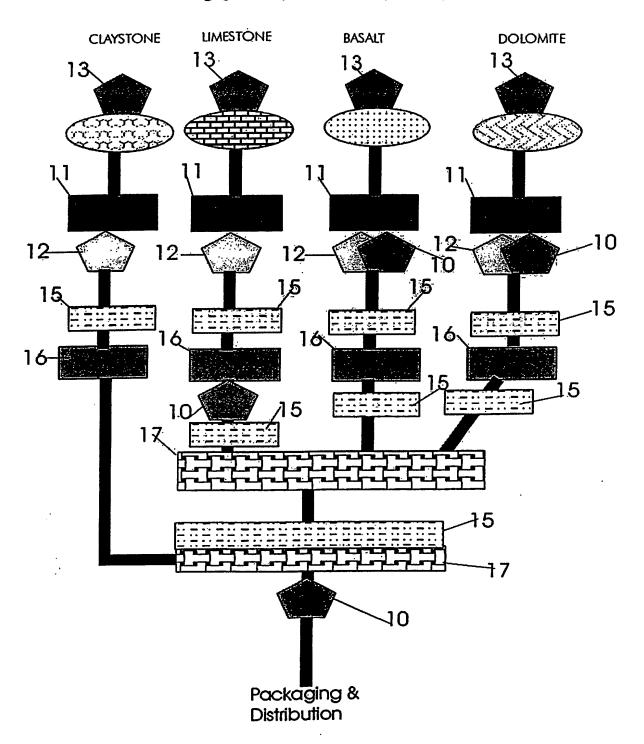
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Figure 1

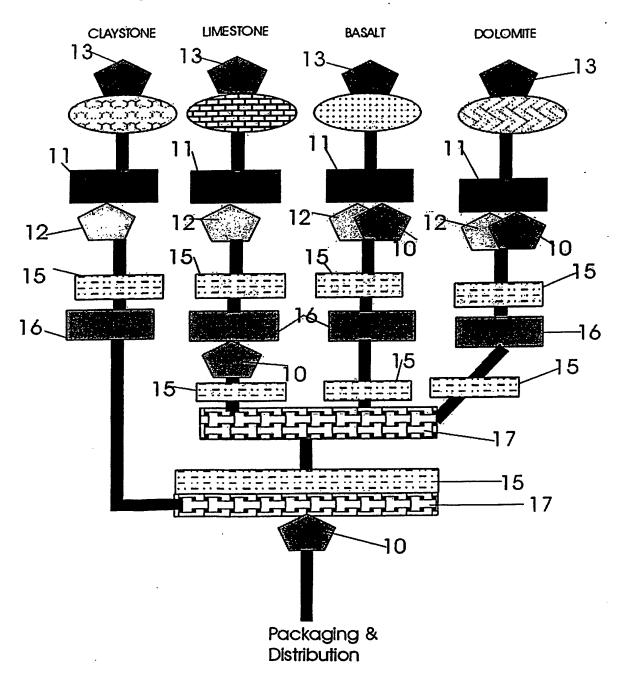
Planning grade product: dry dust process and recipe



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Figure 2

Management grade product: dry dust process and recipe



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Figure 3

Shock grade process and recipe

